KNAACK®

PROTECT YOUR TOOLS AND EQUIPMENT WITH

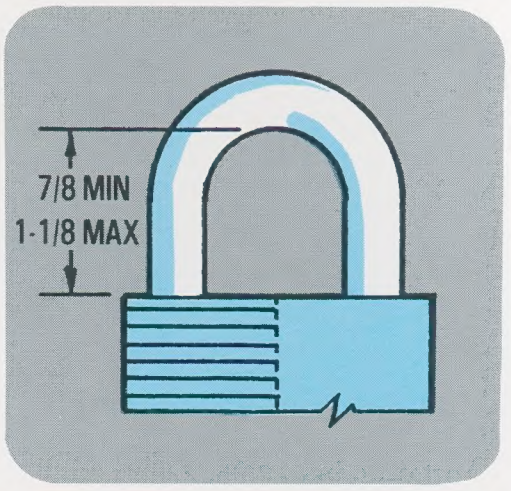
ONE TIME PADLOCK INSTALLATION
WATCHMAN®II
LOCK SYSTEM

Once installed, the padlock cannot be removed without dismantling the system. In the one time padlock installation, keep in mind that the padlock shackle is bolted in place and held rigid. To lock the box, simply close the lid and from the outside, push the lock body in. This will capture the hinged tang (which is attached to the box cover) between the padlock body and its shackle.

To unlock, the reverse procedure occurs. When the key is turned, the body of the padlock will spring toward your hand, releasing the hinged tang and permitting the box to be opened and closed at will. At days end, simply push the padlock body in as previously described.

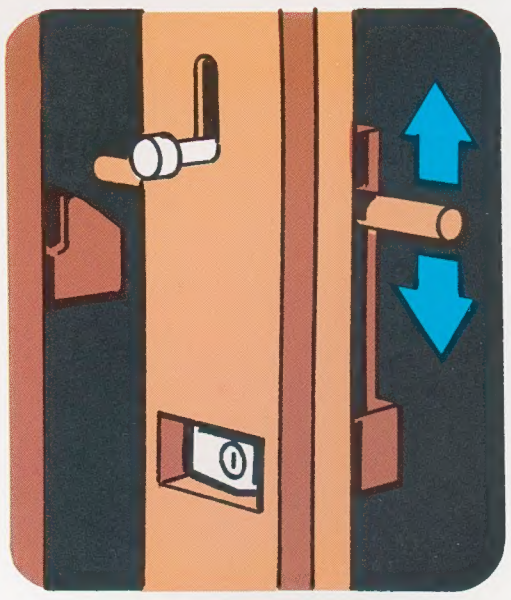
The entire padlock remains within the steel box at all times and cannot be reached by bolt cutters, hacksaw or prybar. All chests and cabinets from model 32 on up, have this system. See catalog photos for location of lock systems.

Padlock selection is your choice—however, as the drawing indicates, certain size padlocks are recommended. We find the size range between Master No. 1 and 5 to be very suitable. Other padlock choices retaining the same min/max dimensions may be more convenient for your application.



WATCHMAN® II CABINET LATCHING

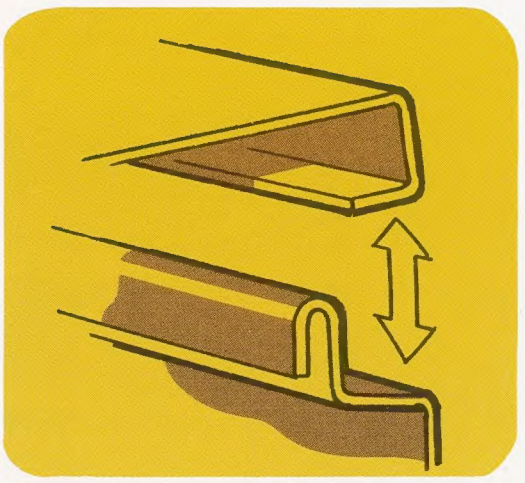
Lock system operation is the same as previously described, except this application is designed to secure vertically mounted doors. When unlocked, the lift lever will release the doors. Once locked, the lift lever cannot be raised, thus securing your valuable tools and materials.



THESE IMPORTANT KNAACK® FEATURES

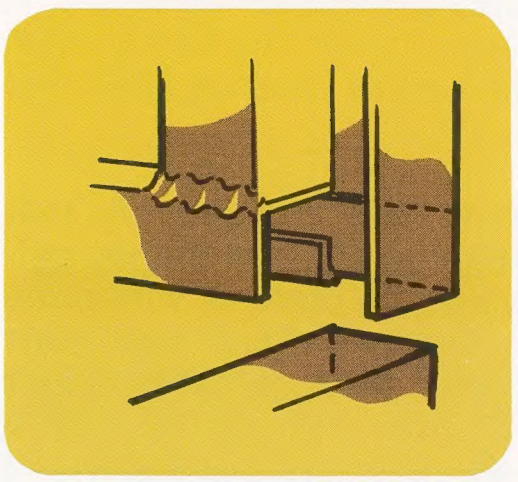
GAS SPRINGS

Models 69, 79, 89—mechanical assist for easy one hand operation of our heaviest covers.



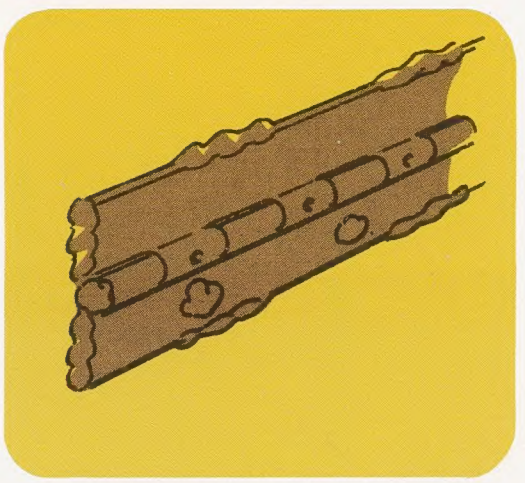
MATING COVER DESIGN

Models 32 thru 60—Formed cover mates with body inset design. Notice open hem of raised inset provides smooth, high strength exposed edge.



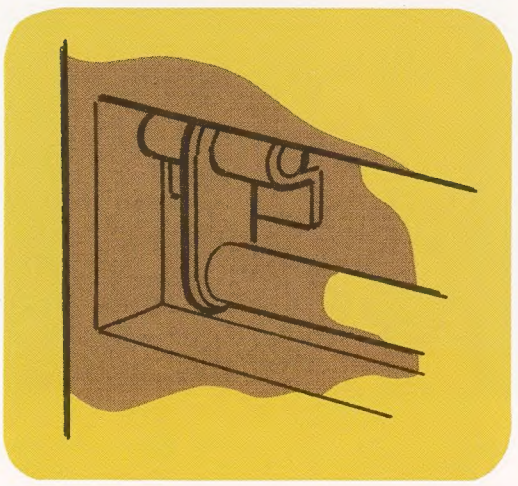
MATING COVER DESIGN

Models 69, 79, 89—Overlapping 12 gauge steel lip and vertical channels mate with formed chest opening, for complete pocket type closure.



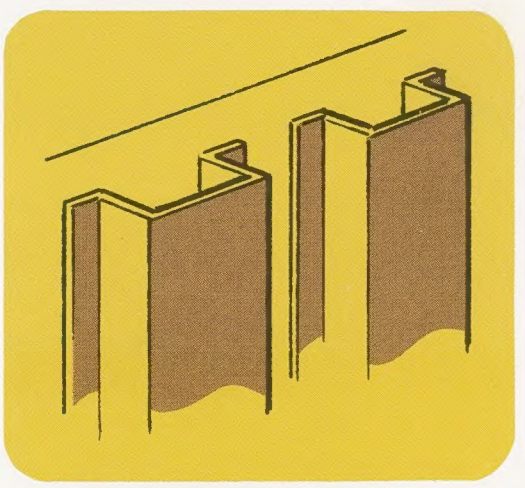
PIANO HINGE

All models—Full length, multi-staked and welded ends of pin prevent "knock out". Flanges stitch welded full length, including ends.



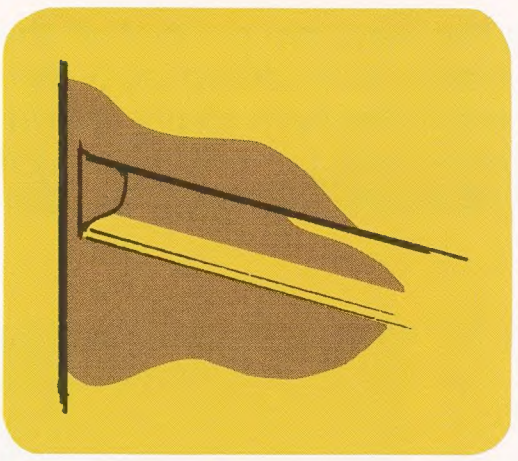
RECESSED HANDLE

Models 32 thru 89—Brake formed end panel allows deep lift handle recess and extra strength.



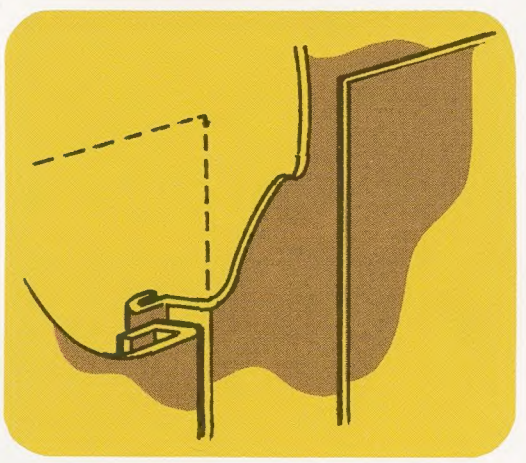
FORMED CHANNELS

Models 69 thru 129 (excluding benches)—Door panel, cover and shelf stiffner sections for large panel strength.



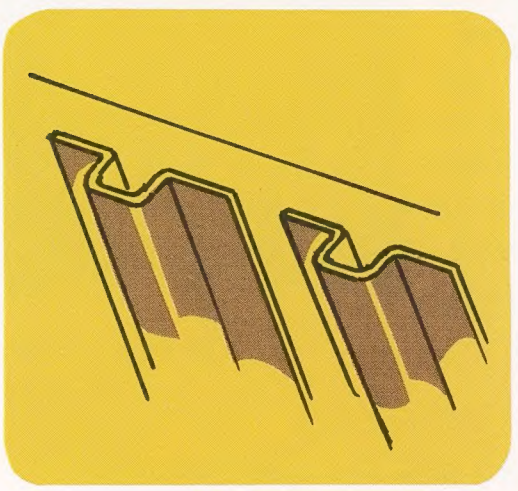
RIBBED DESIGN

Models 32 thru 60—Brake formed ribs on front and rear panels, add strength and lateral rigidity.



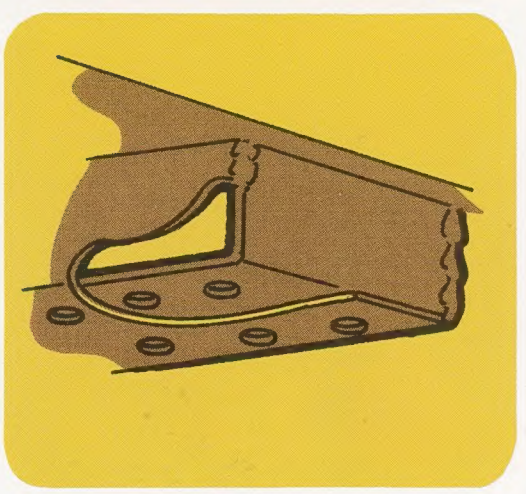
PICTURE FRAME

Models 99 thru 129 & Benches 40 thru 46—Resists forceable entry with flush mating of doors to cabinet housing.



COVER RIBS

Models 32 thru 60—Brake formed ribs welded to cover add strength and resist cover bow.



BOX END SKID

Models 32 thru 129 (excluding benches 40 & 44)—Raises the unit for easy fork lifting. Pre-drilled for caster installation. 12 & 16 gauge construction.

Improved design provides greater security and capacity to protect your valuable tools and equipment. Conveniently placed at the jobsite, Knaack® chests save you time and money. Job related tools and materials are readily available. At days end, simply lock your equipment inside, secure in the knowledge everything you need tomorrow —will still be there.

This chest style offers the convenience of huge capacity and easy access to the contents. The hinged, bi-fold top folds completely out of the way. A power assist from the dual Gas Springs reduces the effort required to lift and lower the heavy steel cover. One hand easily controls the cover movement.

The rib reinforced shelf has a 2 inch lip that prevents smaller items from falling off. Shelves are welded in place to withstand greater loads. The security of dual point locking positively holds down both front corners of the cover. This resists lateral distortion in an attempt to pry open the cover. Interior welded cover channels add tremendous strength and stiffness to the 16 gauge steel.

THE STORAGEMASTERS®...SUPERIOR STORAGE SYSTEMS FROM KNAACK®

As shown, eliminating the slant top in favor of the square design, offers much more protection in several areas. Superior strength has been engineered into these chest units. Cover-to-box interlock is much more positive, resisting forceable entry and weather damage to contents.

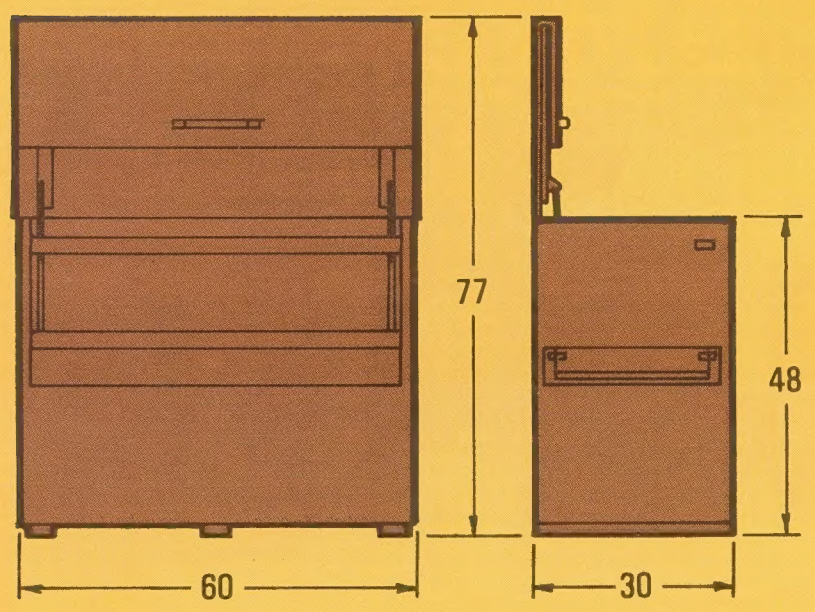
Protective packaging for shipment is easier and much more effective, due to the elimination of all surface projections. On location inventory is easy since a square package will stack much more safely than the old slant design.

The additional frontal area permits greater capacity to store taller, bulkier items. The chest shown at the left offers so many features to its owner, but once locked, it offers nothing for an intruder—except frustration!

SEE PAGES 2 and 3 FOR FEATURE DETAILS

STORAGEMASTER® 89

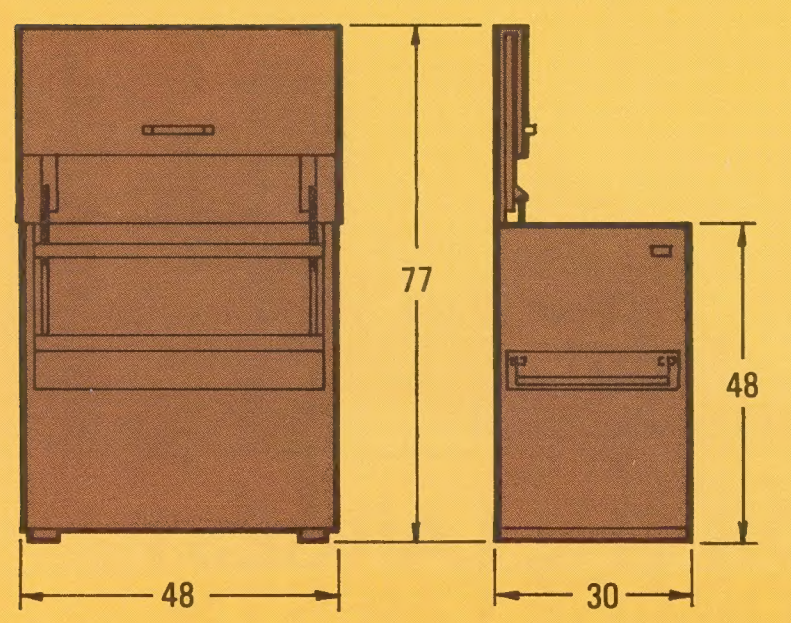
50 cu. ft



Shipping Wt. 305 lbs.

STORAGEMASTER® 79

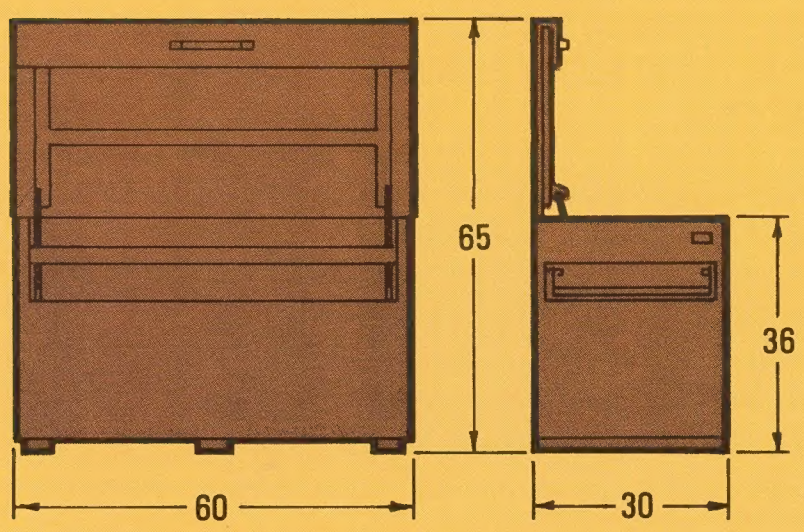
40 cu. ft.



Shipping Wt. 258 lbs.

STORAGEMASTER® 69

37.5 cu. ft.



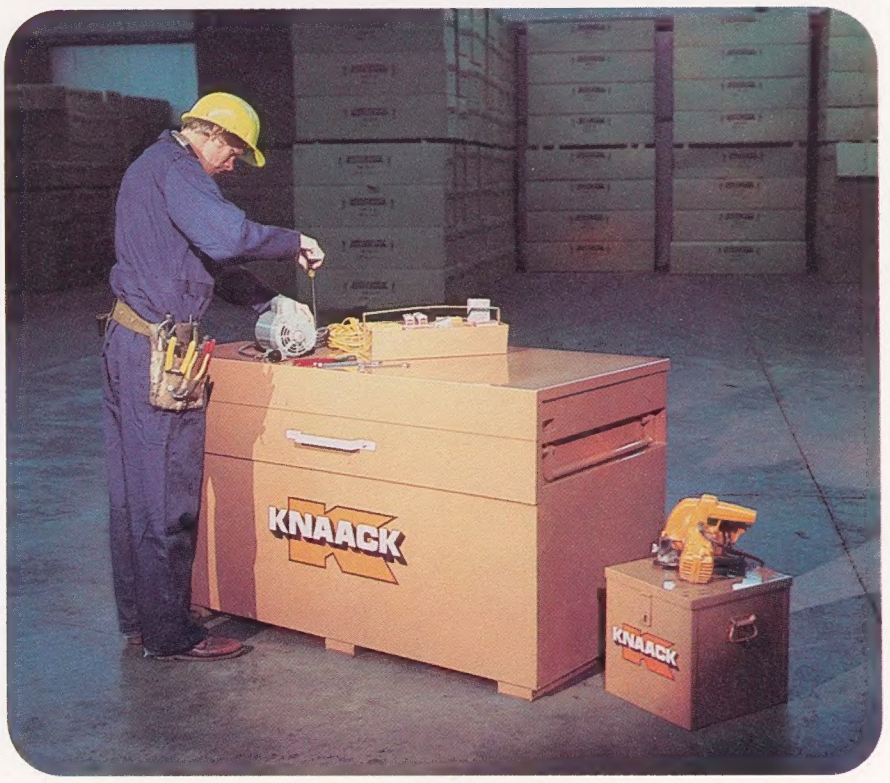
Shipping Wt. 250 lbs.

STORAGEMASTER®
CHESTS

WORK TOP CONVENIENCE

The worktop Storagemaster® makes a steady, convenient surface to perform many on location tasks. Ideally suited for equipment service or repair, as a layout table or workbench. May eliminate wasted time of trips back to the shop. Ample interior storage space makes this unit very versatile for shop or jobsite.

The reinforced work surface that withstands heavy loads, also offers greater protection of stored materials. Dual point Watchman® II lock systems completely surround your padlocks, allowing only key entry. All Knaack® chests receive a durable tan enamel finish to resist effects of damaging elements.



YOUR SINGLE SOURCE FOR THE LARGEST SELECTION OF TOOL STORAGE CHESTS

Escalating tool and material costs, plus the high cost of labor, demands that you seek the finest protection available for the security of your equipment. The delays caused by missing tools can quickly become very expensive.

Jobmaster® chests offer superior protection from unauthorized use of tools, tampering and weather damage. Fully welded 16 gauge steel construction, has brake formed channels and ribs strategically placed in panel areas. This system of forming and full seam welding brings you a unit that is rigid and durable.

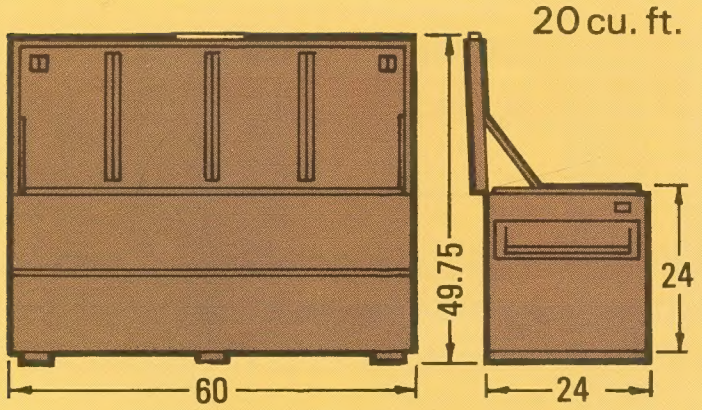
Models 32 thru 60 incorporate Dual Point Watchman® II locking. Both front corners of the cover are secured when locked. Models 15, 28 and 30 have welded hasp and staple type closures for an external padlock. Model 24, as a hand carry tool box, features two latch type closures, one designed to accept a padlock.

Mating cover and body design of Models 32 thru 60, form a deep, secure overlap that resists forceable entry and damage of contents by wind driven weather. Cover supports are a positive lock-open type, to prevent accidental closing.

Our Model 30 is considered to be a welders box. On one end is a rectangular knockout that allows the torch to be placed inside the box with gas hoses attached. Ample space remains for storage of related welding tools.

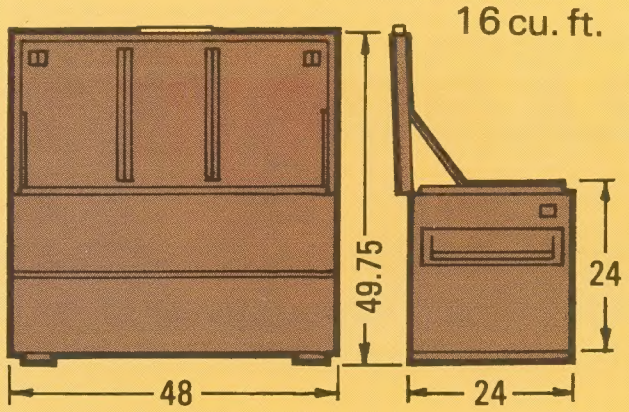
Accessory provisions for the Jobmaster® equipment have been designed and selected to give a greater degree of flexibility. Caster sets enable all skid mounted chests and cabinets, the ability to be used at several sites without the need to use a fork lift. Notice how the Tool Trays at the right are keyed for use with the appropriate chests. They provide easy access top storage within the chest and are convenient for carrying on the job. The open or compartmented Tote Trays keep all your tools and fittings handy at the work site.

★ MODEL 60
20 cu. ft.



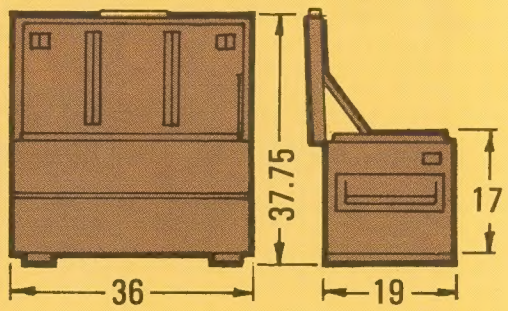
Shipping Wt. 172 lbs.

★ MODEL 4824
16 cu. ft.



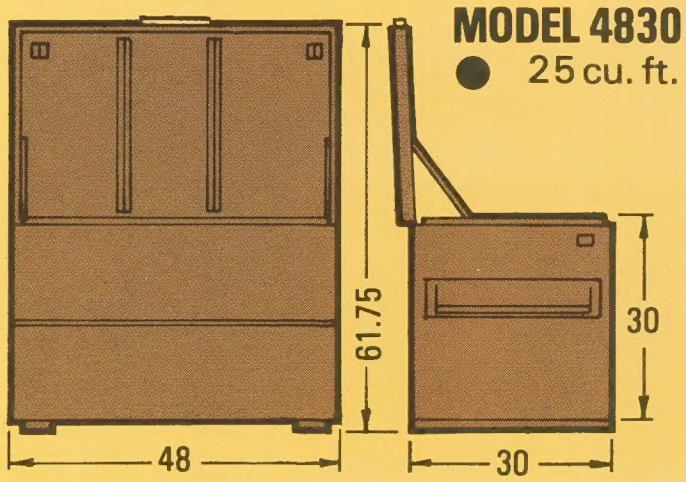
Shipping Wt. 135 lbs.

▲ MODEL 36
6.7 cu. ft.



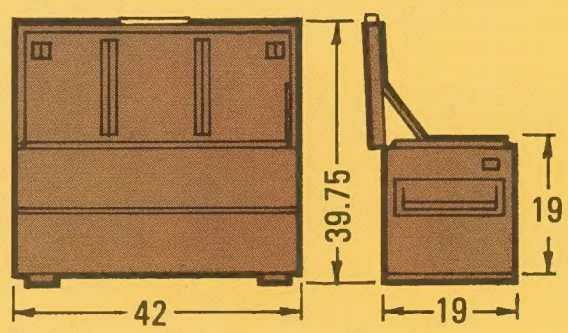
Shipping Wt. 88 lbs.

MODEL 4830
● 25 cu. ft.



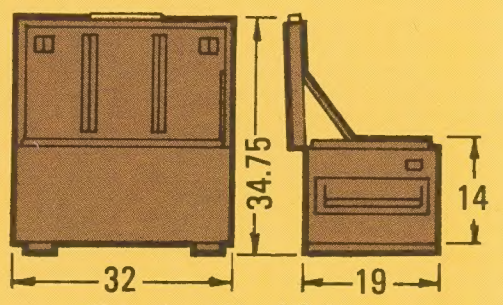
Shipping Wt. 172 lbs.

▲ MODEL 42
8.8 cu. ft.



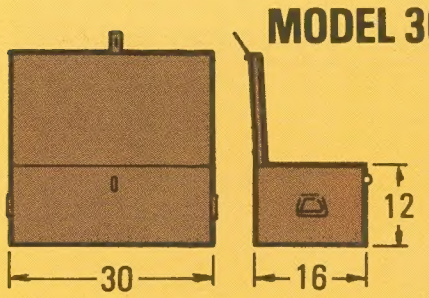
Shipping Wt. 98 lbs.

▲ MODEL 32
4.9 cu. ft.



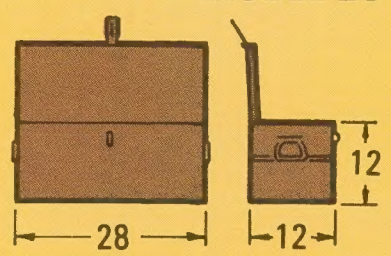
Shipping Wt. 66 lbs.

MODEL 30



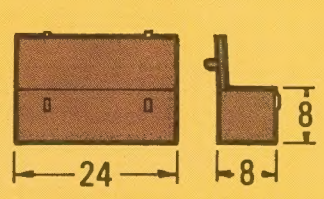
Shipping Wt. 44 lbs.

☆ MODEL 28



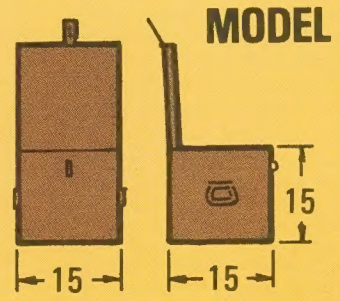
Shipping Wt. 35 lbs.

MODEL 24



Shipping Wt. 21 lbs.

MODEL 15

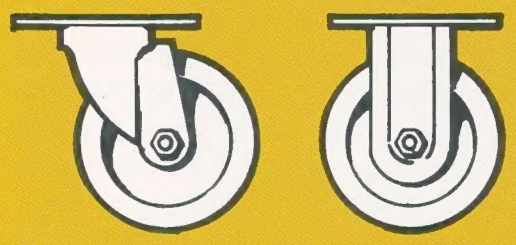


Shipping Wt. 27 lbs.

SEE PAGES 2 and 3 FOR FEATURE DETAILS

ACCESSORIES

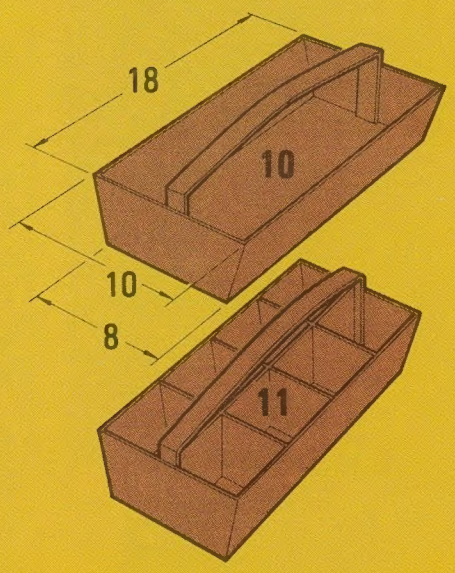
CASTER SETS



For use on skid mounted units. Order casters by size and weight. Complete Set: two swivel and two rigid with mounting bolts.

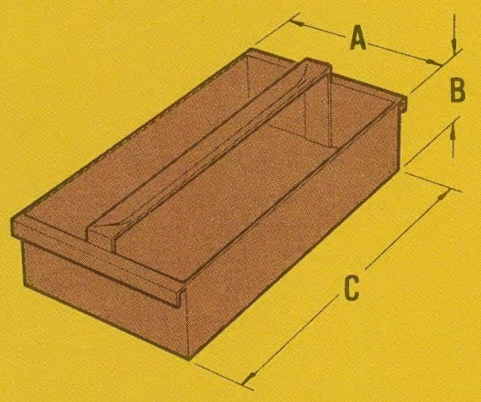
MODEL 404	4"	Shipping Wt. 8 lbs.
MODEL 505	5"	Shipping Wt. 11 lbs.
MODEL 606	6"	Shipping Wt. 14 lbs.
MODEL 666	6" HD	Shipping Wt. 20 lbs.

TOTE TRAYS



MODEL 10	Shipping Wt. 8 lbs.
MODEL 11	Shipping Wt. 11 lbs.

TOOL TRAYS



MODEL	FITS	A	B	C	SHIP WT
★ 21	60,4824	8	4	21	9
● 31	4830	8	4	27	11
▲ 41	42,36,32	8	4	16	7
☆ 51	28	11	3	27	10

JOBMASTER® CABINETS

Certain tools and materials require greater care in storing. Tools, instruments, materials and devices that are susceptible to damage are best kept segregated, Knaack has designed this series of cabinets to satisfy these requirements. In addition to safe storage, items are more easily seen and accessible.

The shelves are reinforced on the underside, with rigid, formed channels. All shelves are welded in place, giving them extra strength and weight capacity, at the same time, increasing the total integrity of the cabinet structure.

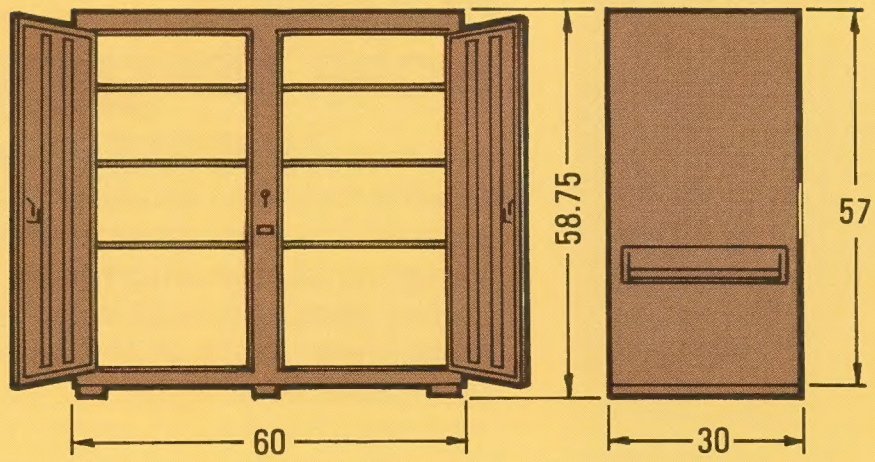
A distinct advantage of Watchman® II Cabinet Latching, is that while the unit is unlocked, the doors still latch securely in the closed position. This prevents unnecessary door swing when unattended or the need to relock after each use. The contents are protected from wind driven snow or rain without relocking the cabinet.

Models 99, 109 and 129 are designed to accept accessory caster sets, adding mobility as a rolling tool crib/parts storage center.

WORKSTATION

Engineered as a portable field office facility, the front cover lifts and locks in place to form a protective roof. The large sloping desk area is suitable for spreading out prints, working on field drawings, etc. Above the desk is a large storage shelf. Below, in a separate lockable cabinet, is more shelf area, suited to storage of special tools and engineering devices for supervisory personnel.

Spotting of the unit may be done with a fork lift or crane, using the lifting loops on each top corner. For added mobility on hard surfaces, Model 666 accessory caster set may be installed.



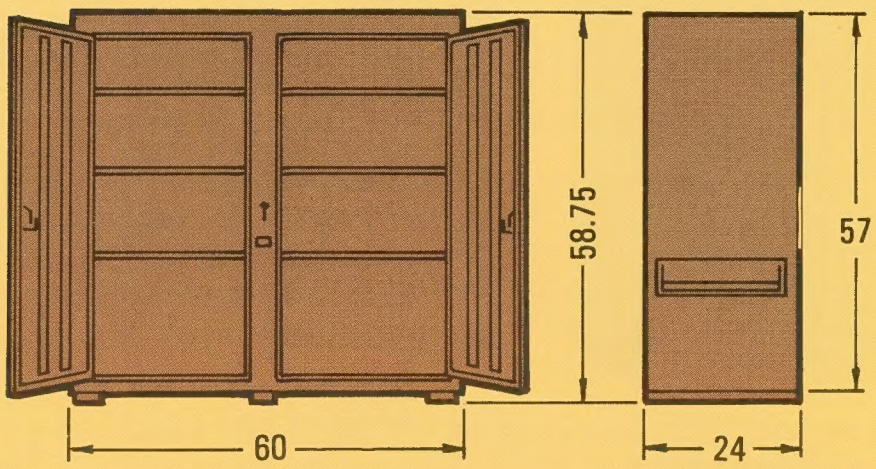
MODEL 99

Shipping Wt. 480 lbs.

Double doors, front and rear. Permit easy access from either side. Separate lock system on each side.

59.4 cu. ft.

SHELF SPACING: 11½ - 12 - 13 - 19, INCHES FROM TOP



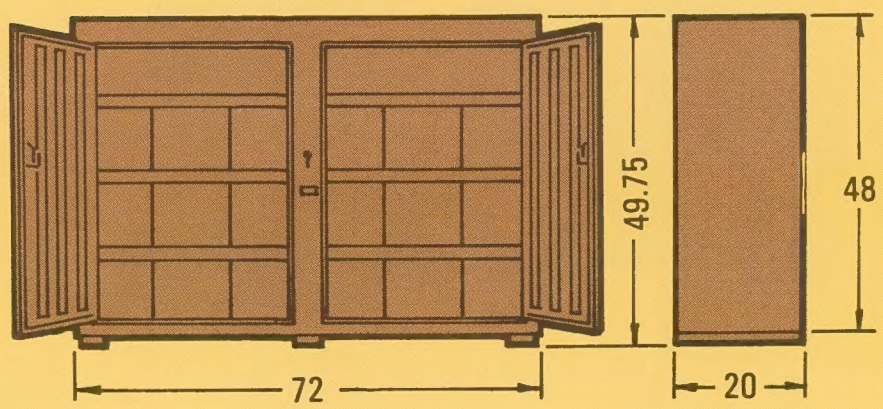
MODEL 109

Shipping Wt. 390 lbs.

Double doors on one side only. Same shelf spacing as four door unit above.

47.5 cu. ft.

SHELF SPACING: 11½ - 12 - 13 - 19, INCHES FROM TOP



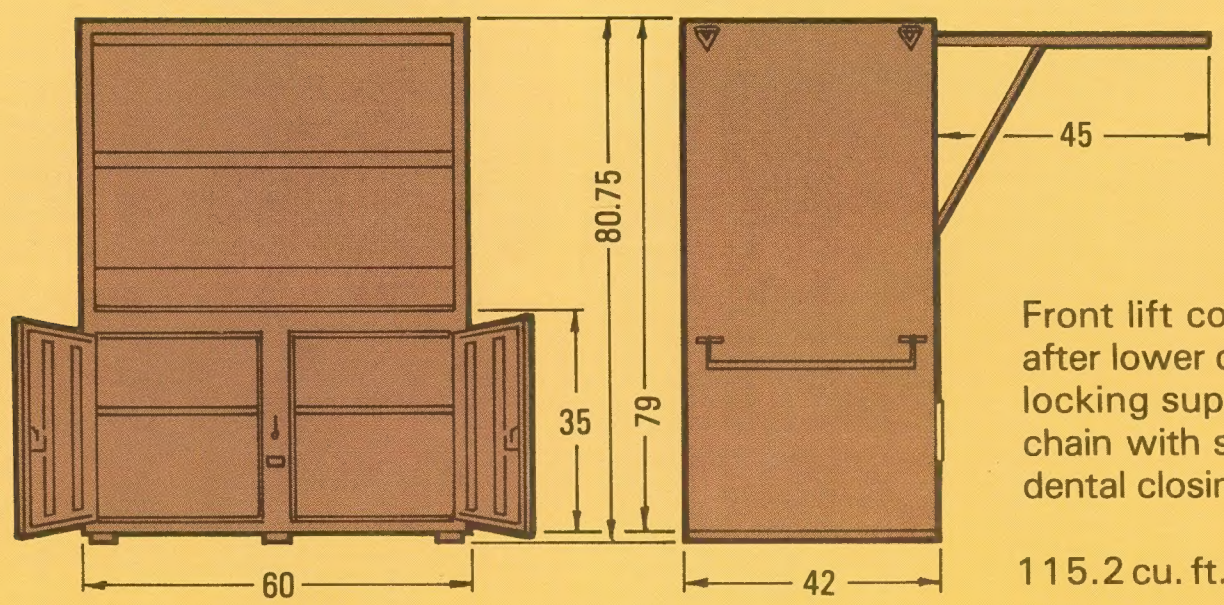
MODEL 129

Shipping Wt. 385 lbs.

Double doors on one side only. Portable storage for bulk parts. Full height bin partitions welded in place. Front lip of bin shelves is 2 inches high.

40 cu. ft.

BIN SIZE: 12 X 12 X 20



MODEL 119

Shipping Wt. 600 lbs.

Front lift cover can only be released after lower cabinet is unlocked. Upper locking support arms have attached chain with safety pin to prevent accidental closing.

115.2 cu. ft.

SHELF: 17 INCHES FROM BOTTOM

SEE PAGES 2 and 3 FOR FEATURE DETAILS

ROLLING WORK BENCHES

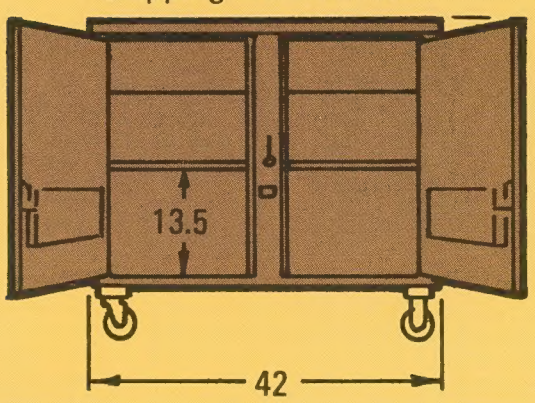
Excellent in plant or in shop. Has the capacity to hold an abundant supply of tools, supplies and parts. Saves on numerous trips to shop for materials. Unit locks securely with Watchman® II lock system. Strong, solid work surface for in plant service jobs.

Steel drawers are roller mounted and are ample for hand tool and small part storage. Handy steel door pockets for manuals, instruction books and information.

12 gauge steel corner mounting plates are perforated for easy installation of casters. Included with each unit is a set of 4 inch casters, two locking swivels and two fixed.

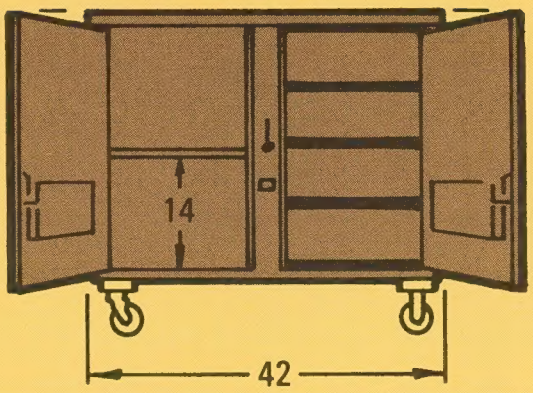
MODEL 40

Shipping Wt. 205 lbs.

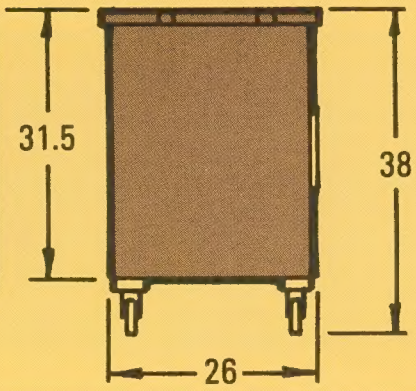


MODEL 44

Shipping Wt. 235 lbs.



ALL DRAWERS: 22 DEEP x 14 WIDE x 5 HIGH



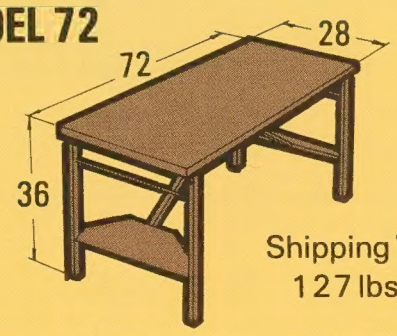
JOBMASTER® WORKBENCHES

STATIONARY WORK BENCH

Ideally suited for longer duration work locations such as in shop or central maintenance area. Quick set up and exceptional strength. Legs are predrilled for floor mounting if more permanence is required.

The durable, rigid 12 gauge top, provides 14 sq. ft. of work surface. The bench may be easily dismantled at any time for relocation.

MODEL 72



Shipping Wt. 127 lbs.

THE TANK
ROLLING WORK BENCH

The ultimate in durability . . . for applications requiring load capacity greater than our models 40 and 44 benches. Constructed entirely of 12 gauge steel, this work bench is adaptable to many custom interior configurations.

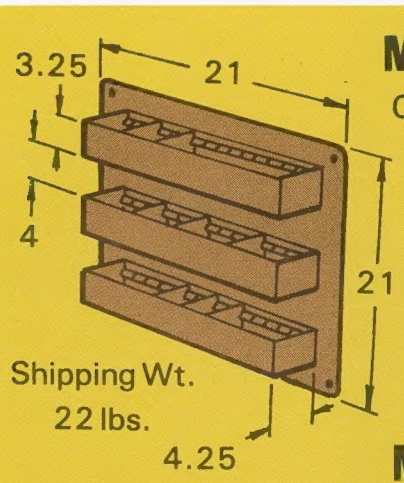
The right compartment is fully lined with all slider channels to accept any accessory drawer or shelf component . . . nothing extra to install. The left compartment contains a removable 12 gauge shelf.

A special model of the Watchman® II Cabinet Latch, provides the extra security of dual locking bars for each door.

shown with accessory drawers

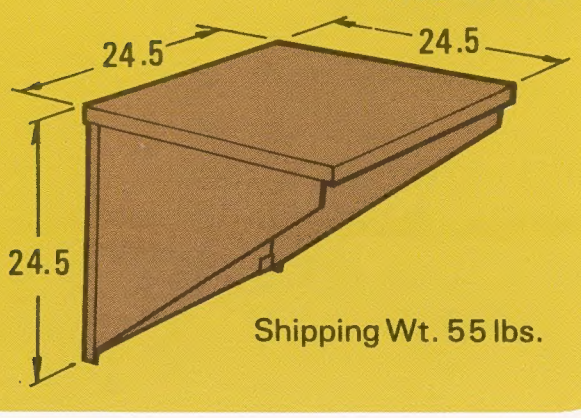
The unit is equipped with a rigid ¾ inch pipe handle that may be bolted on either end. The bottom skids are our standard box end, full width types as found on larger chest and cabinet models. These skids are predrilled for mounting the caster set that is supplied. Extra rated 6 inch casters are, two locking swivel type and two are fixed.

MODEL 466 door tray



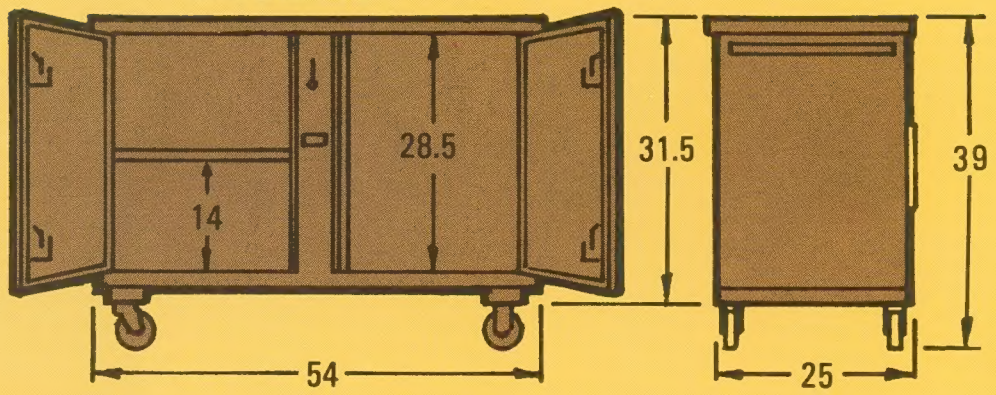
Shipping Wt. 22 lbs.

MODEL 467 end shelf



Shipping Wt. 55 lbs.

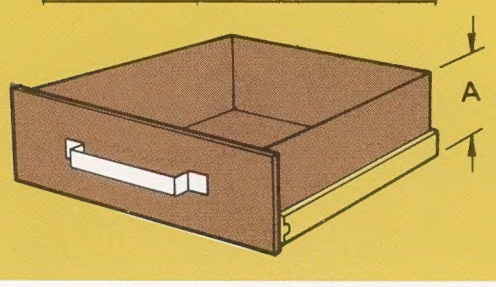
MODEL 46 Shipping Wt. 325 lbs.



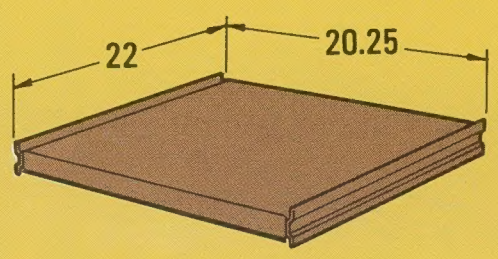
CUSTOM TAILORED INTERIORS TO SUIT YOUR NEEDS

Select any combination of drawers or shelves (as sample shown in photo above). Be sure to allow for a ½" gap between each drawer. Total combined height of drawers, including gaps, must not exceed 28.5". Extra rated ball bearings sliders included on drawers. Flat shelves, Model 464, slide into side brackets in place of drawers if so desired. The accessory drawer divider is a convenient way to segregate smaller items. The end mounted 12 gauge accessory shelf bolts to the unit for additional work surface. Accessory door trays maximize utility of the unit for keeping parts in order and easy to reach.

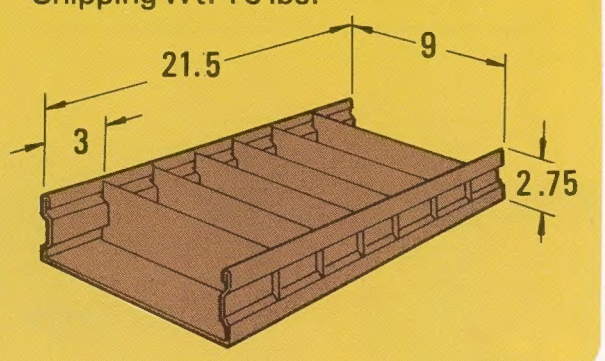
DRAWER MODEL	A	SHIP. WT.
461	3"	25
462	6.5"	35
463	13"	50



MODEL 464 shelf
Shipping Wt. 20 lbs.



MODEL 465 drawer divider
Shipping Wt. 10 lbs.



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